

TYANN® LUXURY VINYL PLANK (LVP) GLUEDOWN INSTALLATION GUIDE

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1. TEST BEFORE STARTING INSTALLATION

Note: All substrates to receive moisture sensitive floor covering must be tested for moisture.

CONCRETE SUBSTRATES:

All concrete substrates should be tested for IRH (Internal Relative Humidity) according to ASTM F 2170.

Calcium Chloride tests may be conducted in addition to IRH and must be performed per the latest edition of ASTM F 1869.

NEW AND EXISTING CONCRETE SUBFLOORS SHOULD MEET THE GUIDELINES OF THE LATEST EDITION OF ACI 302 AND ASTM F 710, "STANDARD PRACTICE FOR PREPARING CONCRETE FLOORS TO RECEIVE RESILIENT FLOORING" AVAILABLE FROM THE AMERICAN SOCIETY FOR TESTING AND MATERIALS, 100 BARR HARBOR DRIVE, WEST CONSHOHOCKEN, PA 19428; 610-832-9585; [HTTP://WWW.ASTM.ORG](http://www.astm.org).

- a. Substrates shall be smooth, structurally sound, permanently dry, clean and free of all foreign materials such as dust, wax, solvents, paint, grease, oils, old adhesive residue, curing and hardening/curing compounds, sealers and other foreign material that might prevent adhesive bond.
- b. Concrete floors shall be flat and smooth within 1/8" in 6 feet or 3/16" in 10 feet.
- c. F-Number System: Overall values of FF 36/ FL 20 may be appropriate for resilient floor coverings.
- d. Moisture Vapor Emission Rate (MVER) – Conduct either in-situ RH test (ASTM F-2170) or CaCl MVER test method (ASTM F1869). Refer to the adhesive information for the acceptable moisture limits.
- e. Concrete subfloors must have a minimum compressive strength of 3000 psi. Concrete subfloors shall not consist of lightweight concrete or gypsum.
- f. Perform Bond testing to determine compatibility of adhesive to the substrate.
- g. Porosity – water drop test will help determine porosity – if drop remains on the surface after 1-2 mins concrete should be considered non-porous.
- h. Working and open times of adhesives may vary based on job conditions, substrate, temperature, and humidity. Follow the instructions on the adhesives used for the job.
- i. Areas to receive flooring should be adequately lighted during all phases of the installation process.
- j. It is recommended that vinyl floor covering installation shall not begin until all other trades have completed.

TEMPERATURE - AMBIENT:

- a. Controlled environments are critical. Fully functional HVAC systems are the best way to ensure temperature and humidity control.
 - **DONOT** install vinyl flooring products until the work area can be temperature controlled.
 - The permanent HVAC system turned on and set to a minimum of 65°F (20°C) or a maximum of 85°F, for a minimum of 7 days prior to, during, and after installation. Once the installation is complete the temperature should not exceed 85°F.

PH:

Concrete floors must be tested per the latest edition of ASTM F 710.

- PH reading must not exceed 9.0.
- Readings below 5.0 and in excess of 9.0 affect resilient flooring and adhesives negatively.
- Rinsing the surface with clear water may lower alkalinity.

NOTE: IT MAY NOT BE THE FLOOR COVERING INSTALLER'S RESPONSIBILITY TO CONDUCT THESE TESTS. IT IS, HOWEVER, THE FLOOR COVERING INSTALLER'S RESPONSIBILITY TO MAKE SURE THESE TESTS HAVE BEEN CONDUCTED, AND THAT THE RESULTS ARE ACCEPTABLE PRIOR TO INSTALLING THE FLOOR COVERING. WHEN MOISTURE TESTS ARE CONDUCTED, IT INDICATES THE CONDITIONS ONLY AT THE TIME OF THE TEST.

2. MATERIAL STORAGE AND HANDLING:

- a. Flooring material and adhesive must be acclimated to the installation area for a minimum of 48 hours prior to installation.
- b. Store cartons of plank products flat and squarely on top of one another. Plank products should be stacked no more than 6 high and allow for air flow around stacks when un-palletized. Preferably, locate material in the "center" of the installation area (i.e. away from vents, direct sunlight, etc.). Storing cartons in direct sunlight may affect proper acclimation by inducing thermal expansion/contraction.
- c. When palletizing on a jobsite vinyl plank need to be stacked 2 rows high side by side with no airspace between. Then quarter turned for 2 rows side by side, not to exceed 12 boxes high. A 5/8" or thicker plywood must also be placed on the pallet first.
- d. Do not stack pallet's 2 high unless utilizing a 1" thick plywood in between pallets.

3. SUBSTRATES:

Note: All substrates to receive resilient flooring shall be dry, clean, smooth and structurally sound. They shall be free of dust, solvent, paint, wax, oil, grease, residual adhesive, adhesive removers, curing, sealing, hardening/parting compounds, alkaline salts, excessive carbonation/laitance, mold, mildew, and other foreign materials that might prevent the adhesive from bonding.

WOOD SUBSTRATES:

Wood subfloors must be structurally sound and in compliance with local building codes.

- a. Double-Layered APA rated plywood subfloors should be a minimum 1" total thickness, with at least 18" well-ventilated air space beneath.
- b. Chipboard, OSB, particleboard, construction grade plywood are generally not acceptable substrates—add a layer of APA underlayment grade plywood that is dimensionally stable, non-staining, with a smooth fully sanded face.
- c. Insulate and protect crawl spaces with a vapor barrier covering the ground.
- d. **DO NOT** install over sleeper construction subfloors or wood subfloors applied directly over concrete.
- e. Underlayment panels can only correct minor deficiencies in the sub-floor while providing a smooth, sound surface on which to adhere the resilient flooring.
- f. Any failures in the performance of the underlayment grade panels are the responsibility of the manufacturer of such panels and not with Tyann Flooring.
- g. It is recommended that your chosen APA underlayment grade panels be designed for installation under resilient flooring, and carry a written warranty covering replacement of the entire flooring system.
- h. Tyann LVP is not recommended directly over fire-retardant treated plywood or preservative treated plywood.
- i. The materials used to treat the plywood may cause problems with adhesive bonding. An additional layer of APA rated 1/4" thick underlayment should be installed.
- j. Always follow the underlayment manufacturer's installation instructions.

CONCRETE:

New or existing concrete subfloors must meet the guidelines of the latest edition of ACI 302 and ASTM F 710, "Standard Practice for Preparing

Concrete Floors to Receive Resilient Flooring”.

- a. On or below-grade slabs must have an effective vapor retarder directly under the slab.
- b. Wet curing 7 days is the preferred method for curing new concrete.
- c. Curing compounds (DO NOT USE). If present, they can interfere with the bond of the adhesive to the concrete. Seek assistance from a substrate manufacturer if curing agents are detected.
- d. Remove curing compounds 28 days after placement, so concrete can begin drying.
- e. Concrete floors shall be flat and smooth within 1/8" in 6 feet or 3/16" in 10 feet.
- f. F-Number System: Overall values of FF 36/ FL 20 may be appropriate for resilient floor coverings.

Note: Perform Bond testing to determine compatibility of adhesive to the substrate. Expansion joints in concrete are designed to allow for the expansion and contraction of the concrete. Resilient flooring products should never be installed over expansion joints. Expansion joint covers designed for use with resilient flooring should be used. Control joints (saw cuts) may be patched and covered with resilient flooring once the concrete is thoroughly cured, dry and acclimated.

LIGHTWEIGHT CONCRETE

All recommendations and guarantees as to the suitability and performance of lightweight concrete under resilient flooring are the responsibility of the lightweight concrete manufacturer. The installer of the lightweight product may be required to be authorized or certified by the manufacturer. Correct on-site mixing ratios and properly functioning pumping equipment are critical. To ensure proper mixture, slump testing is recommended.

- a. Lightweight aggregate concretes having densities greater than 90 lbs. per cubic foot may be acceptable under resilient flooring.
- b. Concrete slabs with heavy static and/or dynamic loads should be designed with higher strengths and densities to support such loads.
- c. Surface must be permanently dry, clean, and smooth, free of all dust, and structurally sound.
- d. Perform Bond testing to determine compatibility of adhesive to the substrate.

Radiant Heat: Hydronic Only

Radiant heated substrates must not exceed 85°F (29°C) surface temperature.

- a. Seven days prior to installing resilient products over newly constructed radiant heated systems, make sure the radiant system has been on and operating at maximum temperature to reduce residual moisture within the concrete.
- b. Three days prior to installation, lower the temperature to 65°F. 24 hours after installation, gradually increase the temperature in increments of 5°F to avoid overheating.
- c. After continuous operation of the radiant system, ensure the surface of the floor does not exceed 85°F (29°C)
- d. Use of an in-floor temperature sensor is recommended to avoid overheating.

WARNING! DO NOT SAND, DRY SWEEP, DRY SCRAPE, DRILL, SAW, BEADBLAST OR MECHANICALLY CHIP OR PULVERIZE EXISTING RESILIENT FLOORING, BACKING, LINING FELT, ASPHALTIC “CUTBACK” ADHESIVES OR OTHER ADHESIVES. These products may contain either asbestos fibers and/or crystalline silica. Avoid creating dust. Inhalation of such dust is a cancer and respiratory tract hazard. Smoking by individuals exposed to asbestos fibers greatly increases the risk of serious bodily harm. Unless positively certain that the product is a non-asbestos-containing material, you must presume it contains asbestos. Regulations may require that the material be tested to determine asbestos content and may govern the removal and disposal of material. See current edition of the Resilient Floor Covering Institute (RFCI) publication Recommended Work Practices for Removal of Resilient Floor Coverings for detailed information and instructions on removing all resilient covering structures. For current information go to www.rfci.com

RESILIENT FLOOR COVERING:

- a. Must be single layered, non-cushion backed, fully adhered, and smooth.
- b. Show no signs of moisture or alkalinity.
- c. Waxes, polishes, grease, grime, and oil must be removed.
- d. Cuts, cracks, gouges, dents and other irregularities in the existing floor covering must be repaired or replaced.
- e. Embossing leveler is recommended to aid in proper bonding and to prevent telegraphing.
- f. Do not install over rubber-based substrates.

NOTE: THE RESPONSIBILITY OF DETERMINING IF THE EXISTING FLOORING IS SUITABLE FOR INSTALLING RESILIENT FLOORING OVER THE TOP THEREOF

RESTS SOLELY WITH INSTALLER/FLOORING CONTRACTOR ON SITE. IF THERE IS ANY DOUBT AS TO SUITABILITY, THE EXISTING FLOORING SHOULD BE REMOVED, OR AN ACCEPTABLE UNDERLAYMENT INSTALLED OVER IT. INSTALLATIONS OVER EXISTING RESILIENT FLOORING MAY BE MORE SUSCEPTIBLE TO INDENTATION. REFER TO THE ABOVE WARNING BEFORE REMOVING ANY RESILIENT FLOORING.

Old Adhesive Residue:

- a. If the adhesive residue is asphalt-based (cut-back), or any other type of adhesive is present, it must be dealt with in one of two ways:
 1. It may be mechanically removed such as: bead blasting or scarifying.
 2. A self-leveling underlayment may be applied over it. Check with a substrate manufacturer for suitability, application instructions, and warranties.
- b. Never use solvents or citrus adhesive removers to remove old adhesive residue. Solvent residue left in/on the sub-floor may affect the new adhesive and floor covering.

WARNING: SKIM COATING OVER OLD ADHESIVE IS NOT RECOMMENDED. THE ADHESIVE MAY BREAK DOWN AND COULD LEAD TO FAILURE. THE OLD ADHESIVE MAY NOT ALLOW THE RESILIENT FLOORING TO RETAIN ITS DIMENSIONAL STABILITY, POSSIBLY LEADING TO UNNECESSARY INDENTATIONS. SOME SOLVENT BASED 'CUT-BACK' ASPHALT-BASED ADHESIVES MAY CONTAIN ASBESTOS FIBERS THAT ARE NOT READILY IDENTIFIABLE. DO NOT USE POWER DEVICES, WHICH CAN CREATE ASBESTOS DUST IN REMOVING THESE ADHESIVES. THE INHALATION OF ASBESTOS DUST MAY CAUSE ASBESTOSIS OR OTHER SERIOUS BODILY HARM.

4. INSTALLING VINYL PLANK PRODUCTS

General:

- a. Ensure that moisture tests have been conducted and that the results do not exceed the acceptable moisture limit for the adhesive used.
- b. PH of concrete sub-floor needs to be between 5 and 9.
- c. The permanent HVAC system is turned on and set to a minimum of 65°F (20°C) or a maximum of 85°F, for a minimum of 72 hours prior to, during and after installation. After the installation, the maximum temperature should not exceed 85°F.
- d. Do not stack more than 5 cartons high.
- e. Flooring material and adhesive must be acclimated to the installation area for a minimum of 48 hours prior to installation.
- f. Use appropriate trowel size regarding substrate porosity.
- g. Follow the instructions on the adhesives used for the job, including how to apply the adhesive onto the substrate, and how long (e.g., 30 minutes to 60 minutes for some adhesives) the adhesive on the substrate needs to stay in open air before laying down the planks.
- h. Material should always be visually inspected prior to installation. Any material installed with visual defects will not be considered a legitimate claim as it pertains to labor cost.
- i. Do not bend the planks more than 90 degrees in any direction. Fractures, breakages, and other damages caused by bending the planks more than 90 degrees are excluded from warranty claims.
- j. Ensure that all recommendations for sub-floor and jobsite conditions are met prior to beginning the installation. Directional designs are optional, however, once the installation is started, you have accepted those conditions.
- k. After installing the planks onto the substrate, roll the floor with a minimum 100-lb roller to ensure good adhesion between the planks and the substrate.

LAYOUT AND INSTALLATION GENERAL RULES:

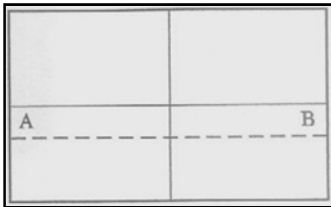
- a. Tyann plank - Install using conventional plank installation techniques.
- b. Carefully determine where to begin plank installation.
- c. It is customary to center rooms and hallways, so borders are not less than half a plank.
- d. Working out of multiple boxes at a time is recommended.
- e. In hallways and small spaces, it may be simpler to work lengthwise from one end using a center reference line as a guide.

- f. Make sure cut edges are always against the wall.

NOTE: Recommended to use floor protection after installation. DO NOT use a plastic adhesive based protection system.

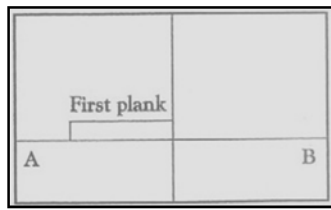
INSTALLATION FOR VINYL PLANKS:

Layout of the Room:

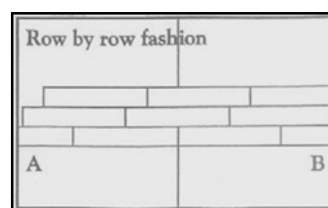
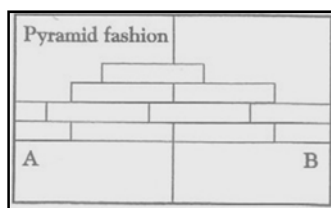


- a. Find the center point of the room. Strike a line.
- b. Obtain a true 90° angle by using a carpenter's square.
- c. Strike a second line which will divide the room into four equal parts.
- d. Measure the distance from the center to the wall, parallel to the direction of the plank.
- e. Divide the measurement by the width of the plank. If less than half remains as the border plank, adjust the point to compensate. This will give a larger border along the wall and reduce the chance of having to cut a small sliver of flooring to place along the wall.

Layout of the Plank:



- a. Carefully place the first piece of plank at the junction of the chalk lines.
- b. Continue to lay the plank, making sure each plank flush against the chalk line and tight against the adjoining plank.
- c. Make sure the plank is well seated into the adhesive paying special attention, to the edges. Lay row by row, or in a pyramid fashion as shown below.



Fitting the Border:

- a. Measure the distance from the last plank in the row to the wall.
- b. Mark the plank and cut it against the mark.
- c. Lay the plank in place, making sure that the cut edge is against the wall.

Fitting Around Irregular Objects:

- a. Make a pattern out of heavy paper to fit around pipes and other irregularities.
- b. Place the pattern on the plank, trace cutting along the trace lines.

IMPORTANT:All flooring must be rolled with a minimum 100-lb roller after installation. Use a hand roller in areas not reached with a 100-lb. roller.

5. LIMITED WARRANTY

For complete warranty information, please call – Tyann Flooring 1 800.644.9691 or visit www.tyannflooring.com.